

## **Work Processes and Approximate hours for Cement Masons**

The apprentice is expected to gain experience in each of the following specific groups:

**NOTE: In licensed occupations apprentices must complete the minimum required total hours prior to being referred to the license examination.**

**A. Screed and Form (Setting and Layout)  
Hours: 900**

**B. Finishing/Flat Work  
Hours: 2,500**

**C. Curb and Gutter  
Hours: 1,000**

**D. Paving Finishing  
Hours: 300**

**E. Grinding/Sack/Patch  
Hours: 1,000**

**F. Machine Operations  
Hours: 100**

**G. Steps  
Hours: 100**

**H. Blueprint Reading/Safety Practices  
Hours: 100**

**TOTAL HOURS 6,000**

**NOTE: The committee realizes that the completion of 6,000 hours of on-the-job training is the ideal, but recognizes that most apprentices will not be able to fulfill the total amount of hours specified in every work process as set forth in this standard. When an apprentice is unable to fulfill the total work hours in each work process the committee will evaluate the apprentice's knowledge, skills and abilities and provide appropriate additional related instruction to assure that competency is acquired in each work process. The evaluation and summary of the additional instruction will be noted in the apprentice's file.**